



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3338-1
Job Sheet 212439



Part No: D3338-1

Job Qty: 30 pcs

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/24/20

Job Tracking No:

Due Date: 8/28/20

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG REV A IPP: A 05.02.09 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Workcenter / Supplier Lead Time	Sign-off
110	Purchasing	30 pcs			0.00	0.00	Purchasing - 1		<i>me</i> AUG 26 2020
							Purchasing - 2		
							Purchasing - 3		
120	Packaging 2-1 - Receive - B4B	30 pcs			0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		<i>me</i> AUG 26 2020
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Container No: S296459



Part: D3338-1

Job No: 212439

Serial No/Batch: S296459

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/26/20

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			Packaging 2 - 29 - B4B	
			Packaging 2 - 30 - B4B	
			Packaging 2 - 31 - B4B	
			Packaging 2 - 32 - B4B	
			Packaging 2 - 33 - B4B	
			Packaging 2 - 34 - B4B	
			Packaging 2 - 35 - B4B	
			Packaging 2 - 36 - B4B	
			Packaging 2 - 37 - B4B	
130 QC 6	30 pcs	0.00 0.00	QC 6 - 9	
			QC 6 - 68	
			QC 6 - 61	
			QC 6 - 40	
			QC 6 - 81	
			QC 6 - 82	
140 Handfinish - 1-1 Chemical- B4B	30 pcs	0.00 0.52	Handfinish - 1 - 1 - B4B	
			Handfinish - 1 - 2 - B4B	
			Handfinish - 1 - 3 - B4B	
			Handfinish - 1 - 4 - B4B	
			Handfinish - 1 - 5 - B4B	
			Handfinish - 1 - 6 - B4B	
			Handfinish - 1 - 7 - B4B	
			Handfinish - 1 - 8 - B4B	
			Handfinish - 1 - 9 - B4B	
			Handfinish - 1 - 10 - B4B	
			Handfinish - 1 - 11 - B4B	
			Handfinish - 1 - 12 - B4B	
			Handfinish - 1 - 13 - B4B	
			Handfinish - 1 - 14 - B4B	
			Handfinish - 1 - 15 - B4B	
			Handfinish - 1 - 16 - B4B	
			Handfinish - 1 - 17 - B4B	
			Handfinish - 1 - 18 - B4B	
			Handfinish - 1 - 19 - B4B	
			Handfinish - 1 - 20 - B4B	
			Handfinish - 1 - 21 - B4B	
			Handfinish - 1 - 22 - B4B	
150 QC 7	30 pcs	0.00 0.00	QC 7 - 10	
			QC 7 - 13	
			QC 7 - 14	
			QC 7 - 15	
			QC 7 - 17	
			QC 7 - 18	
			QC 7 - 19	
			QC 7 - 2	
			QC 7 - 28	
			QC 7 - 3	
			QC 7 - 30	

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160 Powdercoat - 1 White GI(A)-
B4B 30
pcs

M 254/162

START: 1:30

O.V.T. 320°

FINISH: 2:00

170 QC 3 30
pcs

0.00 0.24 Powdercoat - 1 - B4B

Powdercoat - 2 - B4B

Powdercoat - 3 - B4B

Powdercoat - 4 - B4B

Powdercoat - 5 - B4B

Powdercoat - 6 - B4B

Powdercoat - 7 - B4B

Powdercoat - 8 - B4B

Powdercoat - 9 - B4B

Powdercoat - 10 - B4B

0.00 0.00 QC 3 - 10

QC 3 - 13

QC 3 - 15

QC 3 - 17

QC 3 - 18

QC 3 - 2

QC 3 - 28

QC 3 - 3

QC 3 - 30

QC 3 - 34

QC 3 - 36

QC 3 - 41

QC 3 - 51

QC 3 - 58

QC 3 - 59

QC 3 - 68

QC 3 - 9

QC 3 - 40

QC 3 - 19

QC 3 - 43

QC 3 - 24

QC 3 - 61

QC 3 - 81

QC 3 - 82

QC 3 - 87

175 Packaging 3-1 - Stock - B4B	30 pcs	0.00 0.00	QC 3 - 47	
			Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B ✓	SEP 08 2020 DAS 80
			Packaging 3 - 4 - B4B	ST527 9-89
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
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			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
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			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
			Packaging 3 - 37 - B4B	
180 QC 21 - SA	30 pcs	0.00 0.00	QC 21 - SA - 21	
			QC 21 - SA - 70	DAS
			QC 21 - SA - 9	SEP '8 2020 77
			QC 21 - SA - 77	9-89

Part Op 110 - (Purchasing) Issue PO POHB046951 1- Check for extrusion defects while loading into the machine 2- Machine Descriptions: as per Folio FA506 and Dwg D3338

- 120 - (Receive & Inspect for Damage & Mat'l Certs)
- 130 - (QC6- All purchased or subcontracted products)
- 140 - (Chemical Conversion Coat per QSI005 4.1)
- 150 - (QC7-Inspect Chemical Conversion Coat)
- 160 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum)
- 170 - (QC3- Inspect Part Finish)
- 175 - (Identify as per dwg & Stock Location: _____)
- 180 - (QC21- Final Inspection - Work Order Release)

Patrick Lussier

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2423	Lug Extrusion	2.1000 ft (.07 ea)	110-Purchasing	S 141186
D3338-1P	Mounting Lug	30 pcs (1 ea)	110-Purchasing	S 296457

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2423	2	488	0
	D3338-1P	30	0	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Log	4.450inches ± 0.010	4.460 4.440		
2	Mounting Log	0.306inches ± 0.010	0.316 0.296		
3	Mounting Log	2.200inches ± 0.030	2.230 2.170		
4	Mounting Log	0.735inches ± 0.010	0.745 0.725		
5	Mounting Log	0.250inches ± 0.010	0.260 0.240		
6	Mounting Log	0.400inches ± 0.010	0.410 0.390		
7	Mounting Log	1.200inches ± 0.010	1.210 1.190		
8	Mounting Log	3.700inches ± 0.005	3.705 3.695		
9	Mounting Log	0.375inches ± 0.010	0.385 0.365		
10	Mounting Log	0.750inches ± 0.010	0.760 0.740		
11	Mounting Log	0.257inches + 0.005 - 0.000	0.262 0.257		

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB046951



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB046951

PO Date: 8/24/20

Due Date: 8/28/20

Purchase Order

Revision:

Revision Date:

Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	212439	D3338-1P	D3338 Rev.A			Mounting Lug : Various STC's receive pcs	Firmed X30	-	8/28/20	30 pcs	0 pcs	30 pcs	\$20.60/pcs	\$618.00
Line Item Note: UNPAINTED														
2	212440	D3235-1P	D3235			Lug : Various STC's As Per Dwg D3235 Rev. A Alodine and Paint as per QS I005	Firmed X40	-	8/28/20	40 pcs	0 pcs	40 pcs	\$14.55/pcs	\$582.00
Line Item Note: UNPAINTED														
													Grand Total: \$1,200.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 8/26/20 2:39 PM dart.charest.martin



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0
Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	Material Batch #	Paint Batch #	P.O. Number
30	D3338-1P- UNPAINTED	Mounting Lug	A	S141186	-	HB046951
40	D3235-1P- UNPAINTED	Mounting Lug	A	S246315	-	HB046951

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, August 25, 2020



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.

To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.

To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 27820
Shipment Date: 08/25/2020
Ship Via: Pick up at METEC
Order Number: 5031
Order Date: 2020-08-24

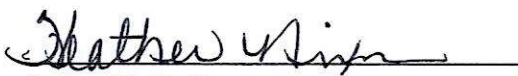
Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB046951
Terms: Net 60 Days

Quantity									
Item	Open	Shipped	Back Ord	Canceled	Unit	Description	Revision	Job Number	
1	30	30	0	0	EA	DART-D3338-1P-UNPAINTED Mounting Lug, unpainted	A	5031-01	DAS 81 9-89
2	40	40	0	0	EA	DART-D3235-1P-UNPAINTED Mounting Lug	A	5031-02	

RECEIVED

AUG 26 2020

DART AEROSPACE LTD.


Packing Clerk's Signature
Metec Metal Technology Inc


Received In Good Order By
Dart Aerospace Ltd.